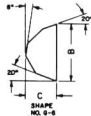
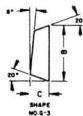
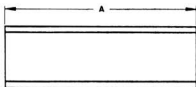
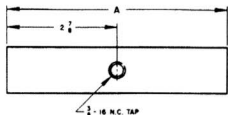


# CENTERLESS GRINDER GUIDES

for Thrufeed Work Rests – Type V Long Bar Fixtures

NO. 2 CENTERLESS, MODEL LO; NO. 220-8 CENTERLESS, MODEL LR; NO. 230-10 CENTERLESS, MODEL DE;  
NO. 3 CENTERLESS, MODEL LL; NOS. 325-12 AND 330-15 CENTERLESS, MODELS LR AND DE



WORKREST WHEEL WIDTH AND TYPE	*MAX. WORK LENGTH	WORK DIAMETER RANGE		PART NO.	SHAPE NO.	NO. REQ'D.	DIMENSIONS		
		NO. 2 CENTERLESS	NO. 3 CENTERLESS				A	B	C
4"-6"-8" THRUFEED AND TYPE "A" AND TYPE "B" LONG BAR FIXTURES	13"	.060-3.00	.500-3.00	MS271253	G-2	2	5.75	1.25	.500
	9"	.060-3.00	.500-3.00	HS278030†	G-3	2	5.75	1.75	.625
	13"	.060-3.00	.500-3.00	HS278031†	G-3	2	8.00	1.75	.625
	13"	.060-3.00	.500-3.00	MS296746†	G-3	2	5.75	2.00	.500
	13"	.060-3.00	.500-3.00	MS404180†	G-3	2	8.00	2.00	.500
10" THRUFEED	13"	.....	.500-4.00	MS271253	G-2	2	5.75	1.75	.500
	9"	.....	.500-4.00	HS278030†	G-3	2	5.75	1.75	.625
	13"	.....	.500-4.00	HS278031†	G-3	2	8.00	1.75	.625
4"-6"-8" LOW THRUFEED	9***	.....	.500-4.00	HS408845	G-6	2	5.75	1.75	.937
	13"	2.00-4.75	2.00-6.00	MS271253	G-2	2	5.75	1.25	.500
	9"	2.00-4.75	2.00-6.00	HS278030†	G-3	2	5.75	1.75	.625
6"-8" LOW THRUFEED	13"	2.00-4.75	2.00-6.00	HS278031†	G-3	2	8.00	1.75	.625
	13***	2.00-4.75	.....	HS264806	G-2	2	5.25	1.75	.500

\*Work length limitation for standard thrufeed work only. Lengths up to 100" may be ground using Type "V" Long Bar Fixtures.

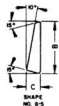
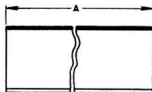
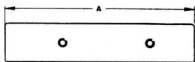
\*\*230-10 Twin Grip only

† Available with carbide insert.

# CENTERLESS GRINDER GUIDES

for Heavy Duty Thrufeed Work Rests

NO. 3 CENTERLESS, MODEL LL; NOS. 325-12, 330-15, AND 340-20 CENTERLESS, MODELS LR AND DE



WORKREST WHEEL WIDTH AND TYPE	MAX. WORK LENGTH	WORK DIAMETER RANGE	PART NUMBER	SHAPE NO.	NO. REQ'D	DIMENSIONS		
						A	B	C
8" HEAVY DUTY THRUFEED	16"	2.0-6.0	MS265358 (left Front)	G-4	1	12.25	2.250	.500
		2.0-6.0	MS263359 (left Rear)	G-4	1	12.25	2.250	.500
		2.0-6.0	HS278032	G-5	2	12.00	3.125	.875