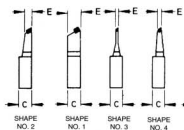
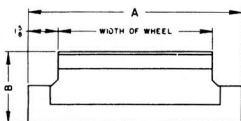


CENTERLESS GRINDER BLADES

for Infeed and Roller Infeed Work Rests

NO. 2 CENTERLESS, MODEL LO; NO. 220-8 CENTERLESS, MODEL LR; NO. 3 CENTERLESS, MODELS LL, LR AND DE
 NOS. 325-12, 330-15 AND 430-12 CENTERLESS, MODELS LR AND DE



WORKREST WHEEL WIDTH AND TYPE	MAX. WORK LENGTH	*WORK DIAMETER RANGE	CARBIDE TIPPED	HIGH SPEED STEEL	SHAPE NO.	DIMENSIONS			
						A	B	C	E
4" INFEED AND ROLLER INFEED	4"	.125-.250	263000	263002	3	8.0	3.875	.625	.090
		.250-.500	263008	263010	4	8.0	3.750	.625	.187
		.500-1.50	263017	263019	2	8.0	3.375	.625	.437
		1.50-2.375	263636	263637	1	8.0	3.000	.625	.625
		2.375-3.00	263026	263027	1	8.0	2.750	.625	.625
6" INFEED AND ROLLER INFEED	6"	.125-.250	263003	263005	3	10.0	3.875	.625	.090
		.250-.500	263011	263013	4	10.0	3.750	.625	.187
		.500-1.50	263020	263022	2	10.0	3.375	.625	.437
		1.50-2.375	263638	263640	1	10.0	3.000	.625	.625
		2.375-3.00	263028	263030	1	10.0	2.750	.625	.625
8" INFEED AND ROLLER INFEED	8"	.125-.250	263006	263007	3	12.0	3.875	.625	.090
		.250-.500	263014	263016	4	12.0	3.750	.625	.187
		.500-1.50	263023	263025	2	12.0	3.375	.625	.437
		1.50-2.375	263641	263642	1	12.0	3.000	.625	.625
		2.375-3.00	263031	263032	1	12.0	2.750	.625	.625
10" INFEED	10"	.500-1.50	266557	2	14.0	5.000	.750	.375
		1.50-3.00	266559	1	14.0	4.375	.750	.750
		2.50-4.00	266561	1	14.0	3.750	.750	.750
12" INFEED	12"	.500-1.50	266563	2	15.5	5.000	.750	.375
		1.50-3.00	266565	1	15.5	4.375	.750	.750
		2.50-4.00	266567	1	15.5	3.750	.750	.750
15" INFEED	15"	.500-1.50	266569	2	19.0	4.812	.750	.437
		1.50-3.00	266571	1	19.0	4.812	.750	.750
		2.50-4.00	266573	1	19.0	3.562	.750	.750

NOTE: When the total weight of the workpiece exceeds 15 pounds and close tolerances and high finishes are required, consult the factory for blade recommendations. These blades are designed for a range of parts. There will be applications where the center clamp screw in the work rest body will not clamp the blade.

*Minimum work diameter recommended for the No. 3 Centerless Grinder is 1/2". Blades listed for work diameters below this minimum for No. 2 Centerless Grinder only.