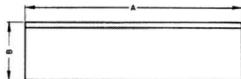
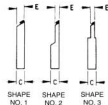
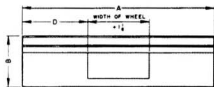


CENTERLESS GRINDER BLADES

for Thrufeed Work Rests

NO. 2 CENTERLESS, MODEL LO; NO. 220-8 CENTERLESS, MODEL LR;

NO. 3 CENTERLESS, MODEL LL; AND NO. 325-12, 330-15 CENTERLESS, MODELS LR AND DE



WORKREST WHEEL WIDTH AND TYPE	MAX. WORK LENGTH	*WORK DIAMETER RANGE	CARBIDE TIPPED	HIGH SPEED STEEL	SHAPE NO.	DIMENSIONS			
						A	B	C	E
4" THRUFEED	9"	.060-.080	263037-4	2630333	3	15.625	3.875	.625	.050
		.080-.100	263037-5	2630335	3	15.625	3.875	.625	.065
		.100-.125	263037-6	2630336	3	15.625	3.875	.625	.085
		.125-.250	263037	2630339	3	15.625	3.875	.625	.090
		.250-.500	263048	263050	3	15.625	3.875	.625	.187
	13"	.500-1.50	263065	263067	2	15.625	3.500	.625	.406
		1.50-3.00	263076	263077	1	15.625	3.000	.625	.625
		.125-2.50	263040	263040	3	20.625	3.875	.625	.090
		.250-.500	236051	263053	3	20.625	3.875	.625	.187
		.500-1.50	263068	263070	2	20.625	3.500	.625	.406
4" LOW THRUFEED	9"	1.50-3.00	263082	263084	1	24.625	3.000	.625	.625
		2.00-3.50	266583	1	15.625	4.500	.750	.750
6" THRUFEED AND TYPE "V" LONG BAR FIXTURES	9"	3.00-4.75	266585	1	15.625	3.750	.750	.750
		.060-.080	263041-1	263034	3	17.625	3.875	.625	.050
		.125-.250	263041	263043	3	17.625	3.875	.625	.090
		.250-.500	263054	263056	3	17.625	3.875	.625	.187
		.500-1.50	274052	2	17.625	3.500	.625	.406
	13"	1.50-3.00	274051	1	17.625	3.000	.625	.625
		.125-.250	263057-1	263045	3	24.625	3.875	.625	.090
		.250-.500	263057	263059	3	24.625	3.875	.625	.187
		.500-1.50	263074	263075	2	24.625	3.500	.625	.406
		1.50-3.00	263082	263084	1	24.625	3.000	.625	.625
6" LOW THRUFEED	9"	2.00-3.50	266587	266588	1	17.625	4.500	.750	.750
		3.00-4.75	266589	266590	1	17.625	3.750	.750	.750
8" THRUFEED AND TYPE "V" LONG BAR FIXTURES	9"	.125-.250	263046	263047	3	19.625	3.875	.625	.090
		.250-.500	263060	263061	3	19.625	3.875	.625	.187
		.500-1.50	263071	263073	2	19.625	3.500	.625	.406
		.500-1.50	\$1271658	1	19.25	3.500	.625	.625
		1.50-3.00	263079	263081	1	19.625	3.000	.625	.625
	13"	1.50-3.00	\$1271657	1	19.25	3.000	.625	.625
		.250-.500	263062	263064	3	24.625	3.875	.625	.187
		.500-1.50	263074	263075	2	24.625	3.500	.625	.406
		1.50-3.00	263082	263084	1	24.625	3.000	.625	.625
		8" LOW THRUFEED	9"	2.00-3.50	266591	1	19.625	4.500
3.00-4.75	266598			1	19.625	3.750	.750	.750
10" THRUFEED	9"	.500-1.50	266208	1	21.500	5.000	.750	.375
		1.50-3.00	266210	3	21.500	4.500	.750	.750
		2.50-4.00	266581	1	21.500	3.750	.750	.750
8" HEAVY DUTY THRUFEED	16"	2.00-3.50	266203	1	33.000	4.750	.750	.750
		3.00-5.50	266205	1	33.000	4.000	.750	.750
		5.00-6.00	266207	1	33.000	3.250	.750	.750

NOTE: When the total weight of the workpiece exceeds 15 pounds and close tolerances and high finishes are required, consult the factory for blade recommendations. These blades are designed for a range of parts. There will be applications where the center clamp screw in the work rest body will not clamp the blade.
 *Minimum work diameter recommended for the No. 3 Centerless Grinder is 1/2". Blades listed for work diameters below this minimum for No. 2 Centerless Grinder only.
 †For long bar work which does not come to the machine relatively straight use these blades which incorporate a reduced top angle.