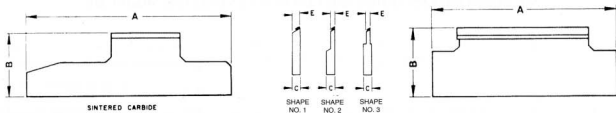


CENTERLESS GRINDER BLADES

for Infeed & Roller Infeed Work Rests

NO. 2 CENTERLESS, MODELS OM, OMV AND EA; CINCO 15 CENTERLESS, MODEL DE



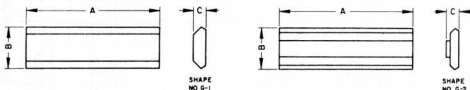
WORK REST WHEEL WIDTH AND TYPE	MAX. WORK LENGTH	WORK DIAMETER RANGE	CARBIDE TIPPED	HIGH SPEED STEEL	SHAPE NO.	DIMENSIONS			
						A	B	C	E
4" INFEED AND ROLLER INFEED	4"	.125-.250	223938	206858	3	12.50	3.625	.50	100
		.250-.500	223872	206854	3	12.50	3.500	.50	234
		.500-1.50	223877	206873	2	12.50	3.500	.50	468
		1.50-3.00	223875	206879	1	12.50	3.000	.50	500
6" INFEED AND ROLLER INFEED	6"	.125-.250	223939	206857	3	12.50	3.625	.50	100
		.250-.500	223901	206860	3	12.50	3.500	.50	234
		.500-1.50	223874	206868	2	12.50	3.500	.50	468
		1.50-3.00	223893	206867	1	12.50	3.000	.50	500
8" INFEED AND ROLLER INFEED	8"	.125-.250	223940	206856	3	12.50	3.625	.50	100
		.250-.500	223854	206861	3	12.50	3.500	.50	234
		.500-1.50	223878	206874	2	12.50	3.500	.50	468
		1.50-3.00	223873	206866	1	12.50	3.000	.50	500

BLADES - INFEED WORK RESTS NOS. 3 AND 4 CENTERLESS, MODEL EA

4" INFEED	4"	.500-3.00	223861	2	10.75	4.500	.75	437
		3.00-6.00	223858	1	10.75	3.625	.75	750
6" INFEED	6"	.500-3.00	223859	218282	2	10.75	4.500	.75	437
		3.00-6.00	223894	218281	1	10.75	3.625	.75	750
8" INFEED	8"	.500-3.00	223869	216958	2	10.75	4.500	.75	437
		3.00-6.00	223856	218614	1	10.75	3.625	.75	750
10" INFEED	10"	.500-3.00	223860	2	12.75	4.500	.75	437
		3.00-6.00	223862	1	10.75	3.625	.75	750

GUIDES - THRUFEED WORK RESTS

NO. 2 CENTERLESS, MODELS OM AND EA; NO. 3 CENTERLESS, MODEL EA; NO. 4 CENTERLESS, MODEL EA; CINCO 15 CENTERLESS, MODEL DE



WORK REST WHEEL WIDTH AND TYPE	MAX. WORK LENGTH	WORK DIAMETER RANGE	HIGH SPEED STEEL PART NO.	SHAPE NO.	NO. REQ'D	DIMENSIONS		
						A	B	C
4", 6", 8", 10" THRUFEED	7"	.062-.500	HS223418	G-2	4	4.50	2.328	.50
	7"	.500-3.00	HS223414	G-1	4	4.50	2.328	.25
	13"	.062-.500	HS223487	G-2	4	10.00	2.328	.50
	13"	.500-3.00	HS223488	G-1	4	10.00	2.328	.50
↑ 4" 6" 8" LOW THRUFEED	7"	12.00-4.75	HS223416	G-1	4	4.50	1.906	.25
	13"	12.00-4.75	HS223492	G-1	4	12.00	1.906	.25
8" HEAVY DUTY THRUFEED (NOS. 3&4 ONLY)	18"	2"-6" (NO. 3) 2"-7.50" (NO. 4)	HS223489	G-1	*4	12.00	3.937	.375

↑Low thrufeed work rest not available for No. 4 Centerless Grinder.
↑Diameter Range 2"-5" for No. 3 Centerless Grinder.

*2 Guides only for No. 4 Centerless Grinder.