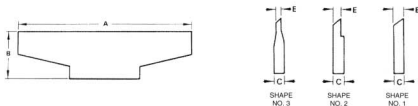


# CENTERLESS GRINDER BLADES

for Thrufeed Work Rests

Viking SuperSeries CNC Centerless Grinder

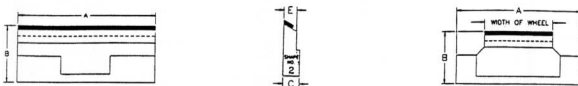


WORKREST WHEEL WIDTH AND TYPE	MAX. WORK LENGTH	WORK DIAMETER RANGE	CARBIDE TIPPED	SHAPE NO.	DIMENSIONS			
					A	B	C	E
"8" THRUFEED	9.50"	.060-.090	3459459	3	22.44	6.42	.79	.050
		.090-.190	3459460	3	22.44	6.46	.79	.070
		.190-.390	3459461	3	22.44	6.64	.79	.160
		.390-.780	3459462	3	22.44	6.57	.79	.310
		.780-1.57	3459463	2	22.44	6.66	.79	.620
		1.57-2.75	3459464	1	22.44	5.90	.79	.790

Viking Centerless grinder uses 8" wide grinding wheel; 10" wide regulating wheel.  
Longer blades available to grind up to 13" work diameter.

# ROYAL MASTER CENTERLESS GRINDER BLADES

for Thrufeed Work Rests



WORK DIAMETER RANGE	CARBIDE TIPPED	HIGH SPEED STEEL	DIMENSIONS			
			A	B	C	E
.030-.060	TFC-25	TFS-25	8.00	2.50	.50	.250
.060-.125	TFC-50	TFS-50	8.00	2.37	.50	.500
.125-.250	TFC-110	TFS-110	8.00	2.31	.50	.110
.250-.500	TFC-235	TFS-235	8.00	2.25	.50	.235
.500-1.50	TFC-437	TFS-437	8.00	2.06	.50	.437
.030-.060	TFC-25	TFS-25	9.00	2.50	.50	.250
.060-.125	TFC-50	TFS-50	9.00	2.37	.50	.500
.125-.250	TFC-110	TFS-110	9.00	2.31	.50	.110
.250-.500	TFC-235	TFS-235	9.00	2.25	.50	.235
.500-1.50	TFC-437	TFS-437	9.00	2.06	.50	.437
.030-.060	TFC-25	TFS-25	10.00	2.50	.50	.250
.060-.125	TFC-50	TFS-50	10.00	2.37	.50	.500
.125-.250	TFC-110	TFS-110	10.00	2.31	.50	.110
.250-.500	TFC-235	TFS-235	10.00	2.25	.50	.235
.500-1.50	TFC-437	TFS-437	10.00	2.06	.50	.427

for Infeed Work Rests

.060-.125	IFC-50	IFS-50		2.37	.50	.500
.125-.250	IFC-110	IFS-110	8, 9	2.31	.50	.110
.250-.500	IFC-235	IFS-235	or	2.25	.50	.235
.500-1.50	IFC-437	IFS-437	10"	2.06	.50	.427

NOTE: The above work rest blades are used with the following Royal Master Models: TG-12, CG-12, DRF-12, TG-12 GB